



Load Testing, Inspection and Rigging

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Certification of Thorough Inspection / Examination And / Or Load Test Report

Bill to	Certificate Number	Field Ticket#	Job Number
NATIONAL WELDING SUPPLY	29039-003-01	23094	052711-11
Owner / Manufacturer	Equipment Serial Number	PO Number	Certificate Date
NATIONAL WELDING SUPPLY	NWS 1970-2	54539-LM	5/27/11

DESCRIPTION OF EQUIPMENT TESTED

BOTTLE RACK 3'6"L X 3'3"W X 6'4"H
 4 PADEYES - TOP 4 CORNERS

Description of Test(s) Performed

LOAD TEST/MAGNETIC PARTICLE INSPECTION/VISUAL INSPECTION
 FULL INTEGRITY LOAD TEST AND NDT INSPECTION

Tare Weight	SWL/Payload	Max Gross Weight
700 LBS	2850 LBS	3550 LBS
Proof Load Applied	Load Tested By	Load Testing Unit
8875 LBS	LINUS BROUSSARD	CT 005
NDT Procedure Used	NDE Ticket Number	Inspected by ASNT Level II
MT-P-003 REV 02 /VT-P-001 REV 02	N53158	BRANDON WALKER

Load test has been verified by means of COMPRESSION LOAD CELL **bearing S/N:** 1225760/1103441
This unit was last calibrated on 11/11/10

The equipment described above has been thoroughly Inspected and/or Load Tested as specified by qualified IntegriCert personnel per IntegriCert, LLC. written Practice and Procedures(LT-P-001 REV 01, BSEN 12079 DNV 2.71, AWS D1.1). IntegriCert Inspectors are qualified to ASNT-TC-1A Level II as a minimum.

Attested to by: *Nick Orlando* **Date** 5/27/11



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NDT FIELD INSPECTION REPORT

Customer: National Welding Supply Job #: 052711-
 Ordered By: Chris Broussard Date: 27 May 11
 RIG/OCS-G: _____ Specification: BS EN 12079
 DNV 2.7-1
 P.O. #: _____ OTHER _____

Magnetic Particle (MT)

Procedure Used MT-P-003 REV 02
 Wet Dry _____ Cont
 AC DC _____ Residual _____
 Yoke# 7942 Demagnetized Yes No
 Coil# _____
 UV Lamp Intensity _____ UW/CM2 W/L Intensity 100 fc
 Bath Strength 1.9 % 100 ML Tube
 White Contrast Batch # 0900035766
 Particle Batch # 10605koom

Dye Penetrant (PT)

Procedure Used _____ REV _____
 W/L Intensity _____ FC
 Developer BATCH# _____
 Dye BATCH# _____

Visual Inspection (VT)

Procedure Used VT-P-001 REV 02
 W/L Intensity 100 FC

ITEM DESCRIPTION Bottle Rack SERIAL # NWS 1970-2

Perform UT, MT on padeyes, load-bearing welds, & HAZ
Perform RT to 8875LBS.

(UT, MT, RT) OK

Brandon Patton LUT II