



Load Testing, Inspection & Rigging  
 608 Hangar Drive • New Iberia, LA 70560  
 Phone (337) 365-1022 • Fax (337) 365-1024  
 Toll Free (877) 246-3905

N N<sup>o</sup> 37031

**NDT FIELD INSPECTION REPORT**

Customer: NATIONAL WELDING SUPPLY P.O. #: \_\_\_\_\_

Ordered By: Jonathan DEMPSEY Date: 19 MAY 2010

RIG/OCS-G: \_\_\_\_\_ Specification:  BS EN 12079  
 DNV 2.7-1  
 OTHER \_\_\_\_\_

**Magnetic Particle (MT)**

**Dye Penetrant (PT)**

Procedure Used <u>MT-P-003</u> REV <u>01</u> Wet <input checked="" type="checkbox"/> Dry _____ Cont _____ AC <input checked="" type="checkbox"/> DC _____ Residual _____ Yoke# <u>3944</u> Demagnetized <input type="checkbox"/> Yes <input type="checkbox"/> No Coil# <u>N/A</u> UV Lamp Intensity <u>N/A</u> UW/CM2 W/L Intensity <u>170</u> fc Bath Strength <u>1.8</u> % 100 ML Tube White Contrast Batch # <u>6142009</u> Particle Batch # <u>15603</u>	Procedure Used <u>N/A</u> REV _____ Developer <u>BATCH#</u> Dye <u>BATCH#</u> <input type="checkbox"/> <b>Visual Inspection (VT)</b> Procedure Used <u>VT-P-001</u> Rev <u>01</u>
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ITEM DESCRIPTION C 12 CYLINDER RACK SERIAL # 1343

JOB # 0519-6

42" L x 32" W x 6' H

LOAD TEST TO 5,900 lbs

(MT) TO PADEYES AND LOAD PATH / OK

(VT) TO THE ENTIRE RACK / OK

Rodney Wright

ASNIP/TC — IA LEVEL II INSPECTOR



**Certificate of Thorough Inspection / Examination  
And / or  
Load Test Report**

Certification Date: **19-May-10**  
Owner / Manufacturer: **NATIONAL WELDING SUPPLY**  
Certificate #: **32087-1**  
Equipment Tested S/N: **1343**  
**C12 CYLINDER RACK 42" L x 32" W x 6' H**  
Description of Equipment Tested  
No. of Padeyes: **4** Location: **TOP CORNERS**  
Tare Wt.: **402** SWL/Payload: **2,548** Max Gross Wt.: **2,950**  
Proof Load Applied: **5,900** lbs.  
Load Tested by: **Tommy Angelle**  
Inspected by: **RODNEY WRIGHT** ASNT Level II  
NDT Procedure Used: **MT-P-003 Rev 01** Inspection Ticket # **N 37031**

Method **MT & Visual Insp.**

The equipment described herein has been thoroughly Inspected and/or Load Tested as specified by qualified Integricert personnel as per Integricert, LLC. written Practice and Procedures (LT-P-001 Rev 01, BSEN 12079, DNV 2.71). At this time of testing, the equipment has passed and is deemed fit for use at the rated capacity. Integricert Inspectors are qualified to ASNT SNT-TC-1A Level II as a minimum.

The Load Test was performed by the use of the IntegriCert™ Load Testing Unit S/N: **CT-005**

This unit was last calibrated on **12-Nov-09**

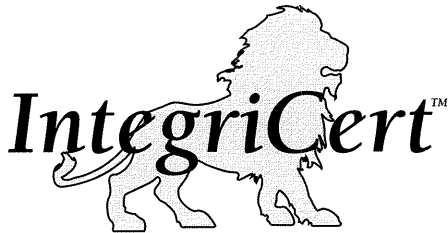
Load Test has been verified by means **Sensotec Loadcell** bearing S/N **1083673/1083617**

*Hanna LeMaire*

**19-May-10**

Attested to by:

Date



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N No 37033

**NDT FIELD INSPECTION REPORT**

Customer: NATIONAL WELDING SUPPLY P.O. #: \_\_\_\_\_

Ordered By: Jonathan Dempsey Date: 19 MAY 2010

RIG/OCS-G: \_\_\_\_\_ Specification:  BS EN 12079  
 DNV 2.7-1  
 OTHER \_\_\_\_\_

**Magnetic Particle (MT)**

**Dye Penetrant (PT)**

Procedure Used <u>MT-P-003</u> REV <u>01</u> Wet <input checked="" type="checkbox"/> Dry _____ Cont _____ AC <input checked="" type="checkbox"/> DC _____ Residual _____ Yoke# <u>3944</u> Demagnetized <input type="checkbox"/> Yes <input type="checkbox"/> No Coil# <u>N/A</u> UV Lamp Intensity <u>N/A</u> UW/CM2 W/L Intensity <u>170</u> fc Bath Strength <u>1.8</u> % 100 ML Tube White Contrast Batch # <u>6142009</u> Particle Batch # <u>15603</u>	Procedure Used <u>N/A</u> REV _____ Developer <u>BATCH#</u> Dye <u>BATCH#</u> <input type="checkbox"/> <b>Visual Inspection (VT)</b> Procedure Used <u>VT-P-001</u> Rev <u>01</u>
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ITEM DESCRIPTION C 12 CYLINDER RACK SERIAL # 222

Job# 0519-6

42" L x 32" W x 6' H

LOAD TEST TO 5,900 lbs

(MT) TO PADEXES AND LOAD PATH / OK

(VT) TO THE ENTIRE RACK / OK

Rodney Wright

ASNT / TC — IA LEVEL II INSPECTOR



**Certificate of Thorough Inspection / Examination  
And / or  
Load Test Report**

Certification Date: **19-May-10**  
Owner / Manufacturer: **NATIONAL WELDING SUPPLY**  
Certificate #: **32088-1**  
Equipment Tested S/N: **222**  
**C12 CYLINDER RACK 42" L x 32" W x 6' H**  
Description of Equipment Tested  
No. of Padeyes: **4** Location: **TOP CORNERS**  
Tare Wt.: **402** SWL/Payload: **2,548** Max Gross Wt.: **2,950**  
Proof Load Applied: **5,900** lbs.  
Load Tested by: **Tommy Angelle**  
Inspected by: **RODNEY WRIGHT** ASNT Level II  
NDT Procedure Used: **MT-P-003 Rev 01** Inspection Ticket # **N 37033**

Method **MT & Visual Insp.**

The equipment described herein has been thoroughly Inspected and/or Load Tested as specified by qualified Integricert personnel as per Integricert, LLC. written Practice and Procedures (LT-P-001 Rev 01, BSEN 12079, DNV 2.71). At this time of testing, the equipment has passed and is deemed fit for use at the rated capacity. Integricert Inspectors are qualified to ASNT SNT-TC-1A Level II as a minimum.

The Load Test was performed by the use of the IntegriCert<sup>™</sup> Load Testing Unit S/N: **CT-005**

This unit was last calibrated on **12-Nov-09**

Load Test has been verified by means **Sensotec Loadcell** bearing S/N **1083673/1083617**

*Hanna LeMaire*

**19-May-10**

Attested to by:

Date



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N N<sup>o</sup> 37034

**NDT FIELD INSPECTION REPORT**

Customer: NATIONAL WELDING SUPPLY P.O. #: \_\_\_\_\_

Ordered By: Jonathan Dempsey Date: 19 MAY 2010

RIG/OCS-G: \_\_\_\_\_ Specification:  BS EN 12079  
 DNV 2.7-1  
 OTHER \_\_\_\_\_

**Magnetic Particle (MT)**

**Dye Penetrant (PT)**

Procedure Used <u>MT-P-003</u> REV <u>01</u> Wet <input checked="" type="checkbox"/> Dry _____ Cont _____ AC <input checked="" type="checkbox"/> DC _____ Residual _____ Yoke# <u>3944</u> Demagnetized <input type="checkbox"/> Yes <input type="checkbox"/> No Coil# <u>N/A</u> UV Lamp Intensity <u>N/A</u> UW/CM2 W/L Intensity <u>170</u> fc Bath Strength <u>1.8</u> % 100 ML Tube White Contrast Batch # <u>6142909</u> Particle Batch # <u>15603</u>	Procedure Used <u>N/A</u> REV _____ Developer <u>BATCH#</u> Dye <u>BATCH#</u>
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**Visual Inspection (VT)**  
 Procedure Used VT-P-001  
 Rev 01

ITEM DESCRIPTION C12 CYLINDER RACK SERIAL # 1384

JOB # 0519-6

42" L X 32" W X 6' H

LOAD TEST TO 5900 lbs

(MT) TO RADEYES AND LOAD PATH / OK

(VT) TO THE ENTIRE RACK / OK

Rodney Wright  
 ASNT / TC — IA LEVEL II INSPECTOR



**Certificate of Thorough Inspection / Examination  
And / or  
Load Test Report**

Certification Date: **19-May-10**  
Owner / Manufacturer: **NATIONAL WELDING SUPPLY**  
Certificate #: **32089-1**  
Equipment Tested S/N: **1384**  
**C12 CYLINDER RACK 42" L x 32" W x 6' H**  
Description of Equipment Tested  
No. of Padeyes: **4** Location: **TOP CORNERS**  
Tare Wt.: **402** SWL/Payload: **2,548** Max Gross Wt.: **2,950**  
Proof Load Applied: **5,900** lbs.

Load Tested by: **Tommy Angelle**

Inspected by: **RODNEY WRIGHT** ASNT Level II

NDT Procedure Used: **MT-P-003 Rev 01** Inspection Ticket # **N 37034**

Method **MT & Visual Insp.**

The equipment described herein has been thoroughly Inspected and/or Load Tested as specified by qualified Integricert personnel as per Integricert, LLC. written Practice and Procedures (LT-P-001 Rev 01, BSEN 12079, DNV 2.71). At this time of testing, the equipment has passed and is deemed fit for use at the rated capacity. Integricert Inspectors are qualified to ASNT SNT-TC-1A Level II as a minimum.

The Load Test was performed by the use of the IntegriCert™ Load Testing Unit S/N: **CT-005**

This unit was last calibrated on **12-Nov-09**

Load Test has been verified by means **Sensotec Loadcell** bearing S/N **1083673/1083617**

*Hanna LeMaire*

**19-May-10**

Attested to by:

Date



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N No 37035

**NDT FIELD INSPECTION REPORT**

Customer: NATIONAL WELDING SUPPLY P.O. #: \_\_\_\_\_

Ordered By: JONATHAN DEMPSEY Date: 19 MAY 2010

RIG/OCS-G: \_\_\_\_\_ Specification:  BS EN 12079  
 DNV 2.7-1  
 OTHER \_\_\_\_\_

**Magnetic Particle (MT)**

**Dye Penetrant (PT)**

Procedure Used <u>MT-P-003</u> REV <u>01</u> Wet <input checked="" type="checkbox"/> Dry _____ Cont _____ AC <input checked="" type="checkbox"/> DC _____ Residual _____ Yoke# <u>3944</u> Demagnetized <input type="checkbox"/> Yes <input type="checkbox"/> No Coil# <u>N/A</u> UV Lamp Intensity <u>N/A</u> UW/CM2 W/L Intensity <u>170</u> fc Bath Strength <u>1.8</u> % 100 ML Tube White Contrast Batch # <u>6142009</u> Particle Batch # <u>15603</u>	Procedure Used <u>N/A</u> REV _____ Developer <u>BATCH#</u> Dye <u>BATCH#</u> <input type="checkbox"/> <b>Visual Inspection (VT)</b> Procedure Used <u>VT-P-001</u> Rev <u>01</u>
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ITEM DESCRIPTION C12 CYLINDER RACK SERIAL # 1387

JOB # 0519-6

42" L x 32" W x 6" H  
LOAD TEST TO 5400 lbs  
(MT) TO RADEXES AND LOAD PATH OK  
(VT) TO THE ENTIRE RACK OK

RODNEY WRIGHT

ASNT / TC — IA LEVEL II INSPECTOR



**Certificate of Thorough Inspection / Examination  
And / or  
Load Test Report**

Certification Date: **19-May-10**  
Owner / Manufacturer: **NATIONAL WELDING SUPPLY**  
Certificate #: **32090-1**  
Equipment Tested S/N: **1387**  
**C12 CYLINDER RACK 42" L x 32" W x 6' H**  
Description of Equipment Tested

No. of Padeyes:	<b>4</b>	Location:	<b>TOP CORNERS</b>		
Tare Wt.:	<b>402</b>	SWL/Payload:	<b>2,548</b>	Max Gross Wt.:	<b>2,950</b>
Proof Load Applied:	<b>5,900</b>		lbs.		

Load Tested by: **Tommy Angelle**  
Inspected by: **RODNEY WRIGHT** ASNT Level II  
NDT Procedure Used: **MT-P-003 Rev 01** Inspection Ticket # **N 37035**  
Method **MT & Visual Insp.**

The equipment described herein has been thoroughly Inspected and/or Load Tested as specified by qualified Integricert personnel as per Integricert, LLC. written Practice and Procedures (LT-P-001 Rev 01, BSEN 12079, DNV 2.71). At this time of testing, the equipment has passed and is deemed fit for use at the rated capacity. Integricert Inspectors are qualified to ASNT SNT-TC-1A Level II as a minimum.

The Load Test was performed by the use of the IntegriCert™ Load Testing Unit S/N: **CT-005**

This unit was last calibrated on **12-Nov-09**

Load Test has been verified by means **Sensotec Loadcell** bearing S/N **1083673/1083617**

*Hanna LeMaire*

**19-May-10**

Attested to by:

Date